



Professional Handheld Sprayers

Airless Sprayers with ProSpray Technology



**PROFESSIONAL
PAINT SPRAYERS
IN THE PALM OF
YOUR HAND!**



PROVEN QUALITY. LEADING TECHNOLOGY.



There is no other handheld sprayer like a GRACO.

Welcome to the newest line of Graco's handheld airless sprayers. With the addition of the **new XForce™ HD** heavy-duty cordless sprayer, Graco's handheld sprayers cover all of your painting applications from architectural painting to fine finishing to protective coating and corrosion control.

All Graco handheld sprayers are designed with **ProSpray Technology**, which includes Graco's proven piston pump design that delivers a professional finish – *in the palm of your hand!* Using lithium-ion batteries, all Graco cordless handheld sprayers give you the ultimate **power** and **freedom** to spray wherever you want.

No matter what your small job or touch-up work is, Graco has a solution for you!

GRACO'S FAMILY OF HANDHELD SPRAYERS

TrueCoat Pro II
ELECTRIC AIRLESS SPRAYER

TrueCoat Pro II
CORDLESS AIRLESS SPRAYER

TrueCoat Pro FineFinish
CORDLESS

XFORCE HD
HEAVY-DUTY
CORDLESS AIRLESS SPRAYER



For patent information see www.graco.com/patents.



The G4 Difference... We Build It. We Back It. *Period.*



QUALITY | PERFORMANCE | WARRANTY | PRODUCTIVITY

Only Graco delivers the industry's first choice for handheld sprayers backed by a solid reputation for proven quality, maximum performance, reliable warranty coverage and unmatched on-the-job productivity. Graco sprayers are designed to exceed the professional painting contractor's standards for quality and performance. Graco is the name to turn to today and as your business grows.

PROVEN QUALITY

Graco handheld sprayers are 100% factory-tested and field proven.

ProSpray Technology and the highest safety standards are built into Graco's handheld sprayers delivering the most reliable product available.

MAXIMUM PERFORMANCE

With ProSpray Technology, Graco handheld sprayers deliver the speed and finish quality of any industry proven Graco sprayer.

Accessories maximize job performance by providing a wide variety of options for every application.

INDUSTRY LEADING WARRANTY

Graco is the industry leader in contractor spray equipment and stands behind its products.

Airless handheld sprayers all have a 1-year warranty against defects in material and workmanship.

UNMATCHED PRODUCTIVITY

Easily spray small jobs without having to start-up your larger airless sprayer. Start-up, spray and cleanup the job in minutes!

Cordless handheld sprayers deliver the ultimate portability and increased productivity when spraying small interior, exterior and specialty applications.

Graco has the Right Solutions for all your Handheld Spraying Applications

How have thousands of contractors been more profitable with a Graco handheld sprayer?

- They have eliminated material waste by avoiding wetting out their big rig and hose to do small jobs
- They have saved labor by eliminating set-up and clean-up time of using their big sprayer
- They save labor by increasing their speed by 4 to 5 times versus doing small jobs with a brush or roller
- They get the *finish* their customers demand



HANDHELD AIRLESS SPRAYING SOLUTIONS GUIDE



TrueCoat Pro II HANDHELD AIRLESS SPRAYERS



TrueCoat Pro FineFinish



X-FORCE HD HEAVY-DUTY



TYPICAL APPLICATIONS

Walls, Ceilings, Doors, Siding, Garage Doors, Fences, Shutters, Decks

Trim, Cabinets, Bookcases, Molding, Doors, Furniture, Stair Railings

Optimized for Protective and Marine Coatings

Protective coating applied on metal surfaces such as: Nuts, Bolts, Flanges, Pipes, Valves, Electrical Boxes, Conduit, Doors, Frames, Ladders, Rails, Structural Steel Components and Tanks

TYPICAL MATERIALS

Interior/Exterior Latex Paints, Oil-Based Paints and Primers, Acrylics, Enamels, Solid Stains
Latex Paints and Primers, Acrylic Paints and Primers, Oil-Based Paints and Primers

Lacquers, Varnishes, Urethanes, Sealers, Stains and Enamels

High Solids Epoxy Primers and Coatings—up to 100% solids content, Solvent-borne Coatings, Water-borne Coatings, High Solids Polyurethane Top Coatings, Fire Retardant Coatings, Plural Component Coatings, Elastomers and more

TIP PERFORMANCE

.011 – .017 TrueCoat Pro Reversible Tips

.008 – .012 TrueCoat Pro Fine Finish Reversible Tips

.009 – .025 Reverse-A-Clean® Standard Graco RAC® Tips

MATERIAL & SOLVENT COMPATIBILITY

Most materials that can be cleaned with water, mineral spirits or paint thinner. Do not use materials which state “flammable” on packaging.*

Sprays all materials including “flammables”. Compatible with “hot” solvents.

All materials compatible with most protective and high performance coatings and solvents.

KEY FEATURES

- ProControl™ Pressure Control System
Variable Pressure: 1000 – 2000 psi (69-138 bar)
- Two–G20 Lithium-ion PowerPack Batteries (Cordless Model)
- 15 ft (4.57 m) SuperFlex™ Power Cord (Electric Model)
- 32 oz (.95 l) Tilt-N-Spray Material Cup
- Pendulum Suction Tube Design
- Fully Repairable
- Pump Armor™ Storage/Start-up Kit

- ProControl™ Pressure Control System
Variable Pressure: 500 – 1500 psi (34-103 bar)
- Two–G20 Lithium-ion SlimLine PowerPack Batteries
- 24 oz (.71 l) Multi-Spray Material Cup
- Adjustable Suction Tube
- Fully Repairable
- Pump Armor™ Storage/Start-up Kit

- FullFlo™ Pressure Control
Variable Pressure: 1000 – 4000 psi (69-276 bar)
- Two–28V High Power Lithium-ion PowerPack Batteries
- 44 oz (1.3 l) Spray-N-Throw™ Cup System
- Fully Repairable
- ProConnect™ Pump Removal System
- ProGuard™ Sprayer Protection System
- FastClean™ Design

*See Operating Manual for detailed list of compatible cleaning fluids.



TrueCoat Pro II

HANDHELD AIRLESS SPRAYERS

THE
NEXT
GENERATION
IN **PROSPRAY**
TECHNOLOGY!
PROQUALITY FINISH



TrueCoat Pro II Electric

PART NO: 16N673
SPECIFICATIONS:
TIP SUPPORT: .011 – .017
MATERIAL CUP (OZ/LITER): 32 (.95)
MAX PSI (BAR): 1000-2000 (69-138)
ELECTRIC CORD (FT/METER): 15 (4.57)

- INCLUDES:**
- TrueCoat Pro II Electric Airless Sprayer
 - 515 TrueCoat Pro Reversible Tip
 - 32 oz (.95 l) Cup with Cover and 5 Cup Liners
 - Pump Armor Storage/Start-up Tool
 - Instructional DVD
 - Sprayer Storage Case

The choice is yours! The *new* TrueCoat Pro II is available in cordless or electric models. Both sprayers now include a ProControl Pressure Control System that allows you to adjust the pressure to spray a wider variety of applications. Also included in the *next generation* TrueCoat Pro II sprayers is a full motion of spraying with the new Tilt-N-Spray pendulum suction tube design, a new, powerful G20 Lithium-ion battery, and the TrueCoat Pro II sprayers are now fully repairable to extend the life of your sprayer! You'll get maximum performance, reliability and finish quality that you'd expect from a Graco sprayer.

ProControl Pressure Control System

- Achieve the best spray finish with thin and thick materials by simply adjusting the pressure
- Expands the type of jobs that can be sprayed with a wider range of materials
- More control and reduced overspray with thinner coatings
- Graduated ProControl label allows repeatable settings for common applications



Low Pressure
Improves quality of finish and less overspray with thin materials



High Pressure
High production rate with thick materials



Part No. 16N673

Patented ProSpray Technology delivers:

- Same Pro Quality Finish as Graco's professional airless sprayers
- Sprays material as designed by the paint manufacturer – *no thinning required!*
- Consistent, even spray pattern for one-pass coverage

Lightweight, Compact Design

- Smaller, compact design is ideal spraying in tight areas with ease

15 ft (4.6 m) SuperFlex Power Cord

- No need for an extension cord for small projects



Tilt-N-Spray Pendulum Suction Tube

- Full range of motion of spraying up and down without losing prime – just like a contractor gun
- Suction tube swings freely to evacuate virtually all of the material from the cup – fewer refills means more productive spray time!



Spray Up...

Spray Down...

and even Sideways!

Pump Armor Storage/Start-up Tool

- Protects pump from corrosion
- Clears intake valve at startup to provide reliable priming every time



Fully Repairable

- Ability to replace all parts of the sprayer with simple, modular components to extend the life of the sprayer

CANCONNECT™ QUART CAN ADAPTER

- Connect any quart can directly to sprayer (*sold separately*)



TrueCoat Pro II Cordless

PART NO: 16N657
SPECIFICATIONS:
TIP SUPPORT: .011 – .017
MATERIAL CUP (OZ/LITER): 32 (.95)
MAX PSI (BAR): 1000-2000 (69-138)
BATTERY: G20 Lithium-ion

- INCLUDES:**
- TrueCoat Pro II Cordless Airless Sprayer
 - 515 TrueCoat Pro Reversible Tip
 - Two G20 Lithium-ion Batteries
 - Lithium-ion Battery Charger
 - 32 oz (.95 l) Cup with Cover and 5 Cup Liners
 - Pump Armor Storage/Start-up Tool
 - Instructional DVD
 - Sprayer Storage Case

TrueCoat Reversible Tips

- Reverse-A-Clean® (RAC) tips are high precision tips designed for use with ProSpray Technology
- Integrated tip and guard shuts fluid off at the tip – no spits. Available in four tip sizes to spray a variety of materials and applications
- Sprayers supports .011 – .017 tips



Part No. 16N657



"Whether I am spraying latex or stain, there's no difference in finish between my airless rig and my TrueCoat Pro II."

Larry Werner
Mountain View Painting
Phoenix, AZ



"The TrueCoat Pro II sprayer is great because it's a compact sprayer that I can break out on small jobs like front doors and trim."

Andy Bass
Bass Brothers Production
Sarasota, FL



TrueCoat Pro FineFinish

TrueCoat Pro FineFinish

PART NO: 16H240

SPECIFICATIONS:
TIP SUPPORT: .008 – .012

MATERIAL
CUP (OZ/LITER): 24 (.71)
MAX PSI (BAR): 500-1500 (34-103)
BATTERY: G20 Lithium-ion
SlimLine

INCLUDES:

- TrueCoat Pro Fine Finish Cordless Airless Sprayer
- 210 & 312 Fine Finish Reversible Tips
- Two G20 Lithium-ion SlimLine Batteries
- Lithium-ion Battery Charger
- Exclusive Fine Finish Repair Kit
- 24 oz (.71 l) Multi-Spray Cup with Cover and 5 Disposable Cup Liners
- FREE Pump Armor Storage/Start-up Kit
- Sprayer Storage Case



Sprayer Storage Case

- Extra room for tips, rags, filters and paint supplies
- Convenient carrying from job-to-job
- Durable all-in-one storage case protects all components inside



The TrueCoat Pro Fine Finish cordless sprayer is designed specifically for small fine finish projects. This sprayer features a ProControl Pressure Control System that allows you to optimize the pressure setting for spraying a full range of fine finish materials – from stains to lacquers to enamels. Innovative design features make this a unique sprayer that is fully compatible with solvent-based materials including “hot” solvents.

Fine Finish Reversible Tips

(For use with TrueCoat Pro Fine Finish sprayer only.)

- Fine Finish RAC tips are high precision tips designed exclusively for use with ProSpray Technology
- Integrated tip and guard shuts fluid off at the tip for a clean pattern – no spits
- Pre-orifice tips provide finer atomization resulting in a better finish
- Tip Filter (100 Mesh) – threads directly into guard and filters paint for less tip plugs (filter has reverse threads – turn clockwise to remove)
- Multiple tip sizes available to spray a variety of material in narrow and wide fan widths

Lightweight, Compact Design

- Smaller, compact design is ideal for fine finish applications
- Allows user to spray tight areas with ease

ProControl Pressure Control System

- Allows for independent adjustment of pressure and flow rate to optimize spraying for each tip, material and application resulting in unmatched results



Pressure Control Knob

Allows user to optimize pressure setting

- Reduce pressure for smaller tips and lighter weight materials
- Increase pressure for larger tips and heavier materials



High/Low Switch

Allows user to change the motor speed, changing flow rate

- **I = Low Setting** – Reduces the motor speed for lower flow – ideal for detailed work
- **II = High Setting** – Increases the motor speed for higher flow – ideal for high production spraying



Part No. 16H240

24 oz (.71 l) Multi-Spray Cup with Flexible Suction Tube

- Quickly and easily adjust the angle of the suction tube for multi-directional spraying – no need to change suction tubes
- Disposable cup liners for fast and easy clean-up
- Includes a cover for paint storage or quick “shake” clean-up
- Same thread as other handheld cups – allowing for use of available 32 and 48 oz cup sizes for larger fine finish projects



G20 Lithium-ion SlimLine Battery and Charger

(For use with TrueCoat Pro Fine Finish sprayer only.)

- Half the size of the standard G20 lithium-ion battery pack
- 65% more power than previous 18V Lithium-ion SlimLine battery
- Efficient 2.0 AH battery delivers maximum spray performance
- Tough, high-impact case handles jobsite abuse
- Can be recharged 3X more cycles than the previous generation battery
- 2 batteries included for continuous spraying



CANCONNECT™ QUART CAN ADAPTER

- Connect any quart can directly to sprayer (sold separately)



“The TrueCoat Pro Fine Finish provides a cabinet grade quality finish that is ideal for smaller projects.”

Scott Burt
Topcoat Finishes, Inc.
Jericho, VT



“Solvent resistance, portability and finish is key for us. Now I can send the TrueCoat Pro Fine Finish with my drivers in case they have any issues when dropping off supplies. If something comes up, they can spray ASAP. Before we had to use expensive spray cans.”

Mike Jackson
FM Construction
LaSalle, CO



XFORCE^{HD}

HEAVY-DUTY

CORDLESS AIRLESS SPRAYER

The most **POWERFUL** handheld yet!



This Changes Everything...

Introducing the *new* XForce HD heavy-duty cordless sprayer, the industry's first cordless airless sprayer designed to spray the toughest protective coatings and corrosion control materials. Utilizing proven *ProSpray Technology*, it delivers Graco's professional piston-pump design in the palm of your hand – giving you the power and freedom to spray a high-quality, airless finish wherever you need it!

Designed to endure the most punishing jobsite conditions, the XForce HD cordless sprayer offers the perfect blend of performance, portability and ruggedness to get the job done – **FAST!**

Sprayable Materials

- High Solids Epoxy Primers and Coatings – up to 100% solids content
- Solvent-borne Coatings
- Water-borne Coatings
- High Solids Polyurethane Top Coatings
- Fire Retardant Coatings
- Plural Component Coatings
- Elastomerics and *much more!*

Typical Applications

Scratches, Nuts, Bolts, Flanges, Pipes, Valves, Electrical Boxes, Conduit, Doors, Frames, Ladders, Rails, Holidays, Structural Steel Components, Small Parts, Punch-List Items and *much more!*

The perfect complement to your large airless sprayer.

Same "at the tip" performance as the largest sprayers. Spray the same coatings, get the *same results!*



If you use this...



You **NEED** this!



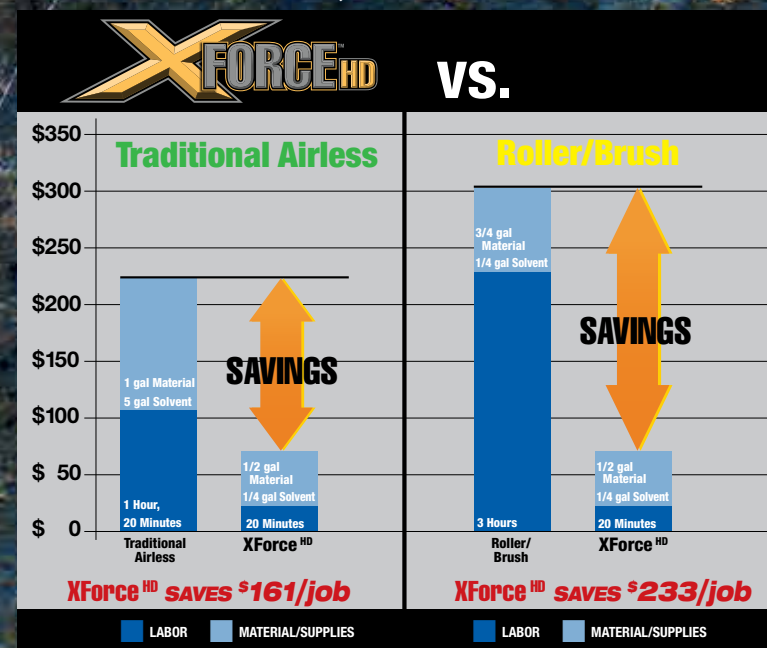
Patent Pending



How much will YOU save?

With the capability to quickly deliver a highly desired, one-coat airless finish, the XForce HD cordless sprayer eliminates the need for multiple coats often required with messy brushes and rollers. This powerful handheld sprayer also eliminates the need to wet larger airless equipment just to spray small areas. It is the *fastest* way to complete small jobs and touch-up. Jobs that used to take hours to complete can now be completed in minutes – saving time, money and material.

EXAMPLE OF A TYPICAL 250 SQ. FT. TOUCH-UP JOB



JOB COST DATA	XForce HD	Traditional Airless	Roller/Brush
Labor at \$80/hr	\$27.00	\$106.00	\$240.00
Coating at \$80/gal	\$40.00	\$80.00	\$60.00
Solvent at \$10/gal	\$2.00	\$50.00	\$2.00
Sundries	\$6.00	\$0	\$6.00
TOTAL	\$75.00	\$236.00	\$308.00

XFORCE^{HD} Advantages

REQUIREMENTS	XForce HD	Traditional Airless	Roller/Brush
Fast Application	✗	✗	
One Coat Coverage	✗	✗	
High-Quality Finish	✗	✗	
Fast Setup	✗		✗
Fast Cleanup	✗		✗
Easy Portability	✗		✗

What contractors are saying...



Brandon Dobrinska
Champion Coating
Savage, MN

"Now my touch-up matches my original spray finish, and not to mention that it's a lot cleaner and faster than my roller."



Devin Myers
Gartner Coatings
Pearland, TX

"It's hard to believe how much power this unit has. It can spray just about anything we put into it."



Keith Wibstad
Rainbow Painting
Minneapolis, MN

"This gets rid of the punch-list. I can now fix the surface *during* the inspection, which saves return trips and gets the project done faster."



Dennis Pucher
Hester Painting & Decorating
Chicago, IL

"This totally changes the way that we do our job. Small projects that used to take hours, now take minutes – not to mention our material and solvent savings."



Scott Wagner
ValleyFair Amusement Park
Shakopee, MN

"The cleanup is effortless. I barely use any solvent; it makes changing materials quick and simple."

XFORCE^{HD}

HEAVY-DUTY

Optimized for Protective and Marine Coatings

The most **POWERFUL** handheld yet!



XForce^{HD} HEAVY-DUTY

- PART NO: 16N654
- SPECIFICATIONS:**
- TIP SUPPORT: .009 – .025
- MATERIAL CUP (OZ/LITER): 44 (1.3)
- MAX PSI (BAR): 1000-4000 (69-276)
- BATTERY: 28V High Power Lithium-ion

- INCLUDES:**
- XForce HD Heavy-Duty Cordless Airless Sprayer
 - RAC X™ 517 SwitchTip™ and Guard
 - Two 28V Lithium-ion PowerPacks
 - 28V Lithium-ion Battery Charger
 - Six Spray-N-Throw Lids
 - Six Spray-N-Throw Liners
 - HD Storage Case
 - Ground Strap
 - Carry Strap
 - Twist-N-Seal Plug
 - Two Cups
 - 30 Mesh Filter

Whether you're doing touch-up to complete your punch list items, performing spot repair or simply have a small area or part to paint, the job just got easier! The **new XForce HD** heavy-duty cordless sprayer is the industry's first cordless airless sprayer designed to spray the toughest protective coatings and corrosion control materials.

Standard RAC X SwitchTip and Guard

- Accepts standard Graco RAC tips, guards and extensions
- Easy Out™ Tip Filter keeps you spraying with less tip plugs



FullFlo Pressure Control

- Fully adjustable to achieve the finish you need
- Optimized for both thick and thin coatings
- Easy to read dial



Carry Strap with 360° ProSwivel

- Allows for easy carrying from job to job
- Balanced design



ProConnect Pump Removal System

- No-tools Pump Removal and Installation System
- Allows you to remove and replace the pump in **seconds!**
- A must-have when dealing with high performance coatings

HD Brushless Motor

- Delivers the highest performance and longest life



28V High Power Lithium-ion PowerPacks

- Designed for maximum power to spray the most demanding materials
- Able to spray up to 1 gal (3.78 l) per battery charge

FastClean Design

- Allows cleanup in **seconds** – using only **ounces** of solvent!



Dispose of cup liner and lid.



Attach cup with solvent, set to "Clean" and run upside down.

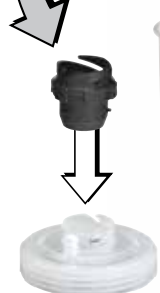


Easy Out Filters

- Designed to keep you spraying with less tip plugs
- Available in 30, 60, or 100 mesh sizes
- Thread-less design for easy removal

Twist-N-Seal Plug

- Allows you to stage multiple cups for larger jobs
- Protects from contamination and spills



Spray-N-Throw Cup System

- Disposable 44 oz (1.3 l) lid and liner system virtually eliminates cleanup
- Sealed cup protects material while minimizing spills
- Spray at any angle – **even upside down!**

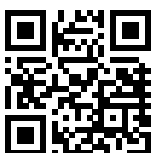


ProGuard Sprayer Protection System

- Automatically shuts sprayer down due to over pressurization, low battery or overheating – **extending the life of the sprayer!**
- LED's provide four modes of instant feedback for the operator – **keeps you spraying!**

Patent Pending
Part No. 16N654

Ground Strap 25 ft (7.6 m)



Accessories for **XFORCE^{HD}** HEAVY-DUTY

MUST HAVES! Maximize your productivity from the start!

16P168 XFORCE HD STARTUP KIT

Allows you to have up to 2 gallons (7.6 liters) of material ready-to-go for uninterrupted spraying.

Startup Kit Includes:

- Filters (x6)
- Lids (x25)
- Liners (x25)
- Cups (x5)
- Plugs (x6)



16P164 XFORCE HD PUMP

Eliminates downtime by having an extra pump on hand. It even fits into the storage case!

Pump Replacement Includes:

- Complete pump section without tip



LIDS, LINERS, PLUGS AND CUP

- 16P165 Spray-N-Throw Lids and Liners (25 of each)
- 16P166 Spray-N-Throw Lids (25 pack)
- 16P167 Twist-N-Seal Plugs (6 pack)
- 16P169 Cup



FILTERS

- 16P170 Filter – 30 Mesh (10 pack)
- 16P171 Filter – 60 Mesh (10 pack)
- 16P172 Filter – 100 Mesh (10 pack)



BATTERY AND CHARGER

- 16P173 28V Lithium-ion PowerPack Battery
- 16P177 28V PowerPack Battery Charger, 120 vac



EXTENSIONS

- 287019 10 in Tip Extension with RAC X HandTite™ Guard
- 235486 Easy Turn 180° Directional Spray Nozzle



RAC X TIPS AND GUARDS

LTXxxx **RAC X SwitchTips, Blue (Odd #)**
• It has the longest-lasting fan pattern on the market.
Maximum Working Pressure: 4050 psi (279 bar, 27.9 MPa)



WRxxxx **RAC X Wide RAC SwitchTips, Blue (Odd #)**
• 24 in (610 mm) spray fan for maximum coverage and productivity.
Maximum Working Pressure: 4050 psi (279 bar, 27.9 MPa)



246215 **RAC X HandTite Guard**
• 7/8 in (22 mm) thread size, standard Graco thread
• 11/16 in (17 mm) thread size, older-style Graco pole guns, fits competitive guns with 11/16 in (17 mm) threads

248936 **RAC X Solvent Seal Kit – 5 Pack**



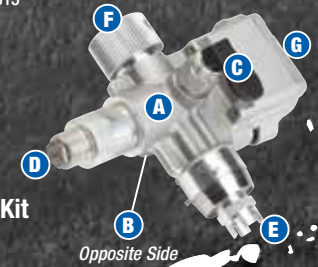
RAC X TIP CHART

	IN	(MM)	.009	.011	.013	.015	.017	.019	.021	.023	.025	
Fan Width	2-4	(51-102)	109	111		115						
	4-6	(102-152)	209	211	213	215	217	219	221		225	
	6-8	(152-203)	309	311	313	315	317	319	321	323	325	
	8-10	(203-254)	409	411	413	415	417	419	421	423	425	
	10-12	(254-305)	509	511	513	515	517	519	521	523	525	
	12-14	(305-356)		611	613	615	617	619	621	623	625	
	14-16	(356-406)							721	723		
	16-18	(406-457)					817	819	821			
	Flow Rate (gpm)			.09	.12	.18	.24	.31	.38	.47	.57	.67
	Flow Rate (lpm)			.33	.49	.69	.91	1.17	1.47	1.79	2.15	2.54

Water @ 2000 psi (138 bar, 13.8 MPa) - paints with a higher viscosity will decrease the flow rate
Example: for a tip with a .015 orifice and a 6 in (152 mm) pattern, order LTX315

PUMP REPAIR KITS

- 16P179 **A – Pump Rebuild Kit**
- 16P180 **B – Accumulator Replacement Kit**
- 16P181 **C – Prime Valve Replacement Kit**
- 16P182 **D – Front Shutoff Valve Replacement Kit**
- 16P451 **E – Inlet Ball Repair Kit**
- 16P452 **F – Outlet Ball Repair Kit**
- 24P203 **G – Wobble Drive Replacement Kit**



Opposite Side



Accessories for

TrueCoat Pro^{II} and TrueCoat Pro FineFinish

HANDHELD AIRLESS SPRAYERS

Accessories for

TrueCoat Pro^{II} and TrueCoat Pro FineFinish

HANDHELD AIRLESS SPRAYERS



CANCONNECT™

QUART CAN ADAPTER

24U163 CanConnect

- Connect any quart can directly to sprayer
- Easy clean-up – just close the can!



PROPACK™

Expands your ability to spray small projects without interruptions. Longer spray times with less refills and less wait!

PORTABLE SPRAY PACK

24F893 ProPack Portable Spray Pack – For use with TrueCoat Pro and TrueCoat Pro II sprayers only.

Removable 1 gal (3.78 l) Paint Container

- Makes filling and cleaning simple and easy
- Includes disposable liners to reduce clean-up time
- Holds up to 1 gal (3.78 l) of material for continuous spray with one battery charge

Comfortable, Ergonomic Backpack

- Removes the weight of the material from your hand to spray with less fatigue
- Extra large pockets for storing tips, batteries and tools
- Softback design rests comfortably and evenly distributes the weight on your back

Integrated Air Compressor

- Pressurizes the material container for maximum spray pressure at the gun
- Operates up to 5 hours on a 9V battery

Quick Clean-up

- Ability to power flush the hose and gun with direct hook-up to a utility sink or garden hose
- Entire system cleans up in less than 10 minutes

TrueCoat Pro

SPRAY EXTENSIONS

The TrueCoat Pro Spray Extensions extend your reach while spraying ceilings and floors. A patented integrated needle shuts the fluid off at the tip for a crisp pattern with no spitting.

FIXED EXTENSIONS – For use with TrueCoat Pro and TrueCoat Pro II sprayers only.

24F897 12 in (30 cm) Fixed TrueCoat Pro Spray Extension

24F898 24 in (60 cm) Fixed TrueCoat Pro Spray Extension

- Exclusive, two-way pivot point design allows you to angle the pole 180° to spray ceilings, walls and floors with a consistent, even spray pattern. Tip and guard not included.

FLEXIBLE EXTENSION – For use with TrueCoat Pro and TrueCoat Pro II sprayers only.

24F899 12 in (30 cm) Flexible TrueCoat Pro Spray Extension

- Articulating extension can easily flex in any direction for hard-to-reach areas and small projects with many angles. Tip and guard not included.



Extend your capabilities by adding accessories to complete the job faster.

TRUECOAT PRO REVERSIBLE TIPS – For use with TrueCoat Pro and TrueCoat Pro II sprayers only.

NAR311
NAR315
XWD515
XWD517
XWDMC1

TrueCoat Pro RAC spray tips are a uniquely designed tip and guard combination that is optimized for use with ProSpray Technology. TrueCoat Pro RAC tips are available in narrow and wide fan sizes for thin to heavy, unthinned material. TrueCoat Pro multi-color tip is designed for small projects and touch-ups for multi-color spec finishes.

TRUECOAT PRO MATERIALS & TIP SIZES			
THIN	MEDIUM	HEAVY	SPECIALTY
Stains	Enamels, Thin Latex	Heavy Latex	Multi-Color Coatings
Narrow (Green)	Narrow (Green) Wide (Black)	Wide (Black)	Wide (Black)
311	315, 515	517	MC1

Use with water and oil-based materials that can be cleaned with water, mineral spirits or paint thinner. Do not use materials which state "flammable" on the packaging.



FINE FINISH REVERSIBLE TIPS – For use with TrueCoat Pro Fine Finish sprayer only.

FNS208
FNS308
FNS210
FNS310
FNS410
FNS312
FNS412

Fine Finish tips are a uniquely designed tip and guard combination that is optimized for use with the TrueCoat Pro Fine Finish sprayer. Pre-orifice tips provide finer atomization resulting in a better finish. These Fine Finish tips are available in a variety of sizes and fan widths, covering all of your fine finish needs.

TRUECOAT PRO FINE FINISH MATERIALS & TIP SIZES			
	THIN	MEDIUM	HEAVY
	Stains	Lacquers, Clears	Enamels
.008	208, 308		
.010		210, 310, 410	
.012			312, 412

Use with all fine finish materials including "hot" solvents.



TIP FILTERS

24E376 60 Mesh – 1 Pack
24F039 60 Mesh – 3 Pack
24F640 100 Mesh – 1 Pack
24F641 100 Mesh – 3 Pack



- Threads directly into the guard and filters paint for less tip plugs.

MATERIAL CUPS AND LINERS

16H618 24 oz (.71 l) Material Cup and Cover
24E374 32 oz (.95 l) Material Cup and Cover
24E375 48 oz (1.42 l) Material Cup and Cover

- For larger applications and less cup fills; includes a cover for storage or use to shake cup for fast clean-up without a cup liner. Quick and easy twist-on cup assembly.

24H365 1 gal (3.78 l) Reservoir and Cover

16D562 Material Cup Liners – 10 Pack

- Fits 24 oz, 32 oz or 48 oz cups; disposable cup liner makes clean-up fast and easy.

24H366 ProPack 1 gal (3.78 l) Liners – 5 Pack

- Fits 1 gallon ProPack reservoir, disposable liner makes clean-up fast and easy.





Accessories for TrueCoat Pro II and TrueCoat Pro FineFinish

HANDHELD AIRLESS SPRAYERS

G20 LITHIUM-ION BATTERIES

- 17C932 G20 Lithium-ion SlimLine PowerPack Battery**
- SlimLine PowerPack battery is half the size and weight of the TrueCoat Pro battery. Compatible with the TrueCoat Pro II and TrueCoat Pro Fine Finish sprayers.
- 17C930 G20 Lithium-ion PowerPack Battery**
- Add another battery to spray larger than 2 gal (7.57 l) jobs. One fully charged battery is able to spray 1 gal (3.78 l) for continuous spraying. Charge time for 80% performance is 45 minutes. Compatible with TrueCoat Pro II and TrueCoat Pro Fine Finish sprayers.



18V AND 20V LITHIUM-ION BATTERY CHARGERS

- 16F628 Portable Battery Charger**
- Plugs directly into a 12V port and charges your battery on the way to the jobsite! Charges when electrical power is not available – great for emergency situations as a backup power source. Compatible with all 20V lithium-ion batteries.
- 16D559 PowerPack Battery Charger**
- Add a charger to reduce down time by charging two batteries at once. Light indicator monitors and displays charging progress. Compatible with all 20V lithium-ion batteries.



MISCELLANEOUS

- 16P151 TrueCoat Pro II Repair Kit**
- Simple repair extends the life of the sprayer.
- 16H641 TrueCoat Pro Fine Finish Repair Kit**
- Simple repair extends the life of the sprayer. Solvent resistant design withstands “hot” solvents.
- 243103 Pump Armor – 1 qt (.95 l)**
- Protects airless pump during storage. Fill sprayer pump with Pump Armor and leave it in until you use it again.
- 16M816 Pump Armor Storage/Start-up Kit**
- Clears intake valve at start-up to provide reliable priming every time.



HANDHELD SPRAYER SPECIFICATIONS



	TRUECOAT PRO II ELECTRIC	TRUECOAT PRO II CORDLESS	TRUECOAT PRO FINE FINISH CORDLESS	XFORCE HD CORDLESS
Part Number	16N673	16N657	16H240	16N654
“Hot” Solvent Capable	No	No	Yes	Yes
Pressure Control	Yes	Yes	Yes	Yes
Pressure Adjustment	1000 – 2000 psi	1000 – 2000 psi	500 – 1500 psi	1000 – 4000 psi
Tip Support	.011 – .017 Tips	.011 – .017 Tips	.008 – .012 Tips	.009 – .025 Graco RAC Tips
Tip(s) Included	TrueCoat Pro Tip (515)	TrueCoat Pro Tip (515)	Fine Finish Tips (210 & 312)	Graco RAC X Tip (517)
Paint Cup/Suction Tube	32 oz Tilt-N-Spray with Pendulum Suction Tube Design	32 oz Tilt-N-Spray with Pendulum Suction Tube Design	24 oz Multi-Spray Cup with Adjustable Suction Tube	44 oz Spray-N-Throw Cup with Siphon-Less, Multi-Directional Spray
Power/Battery	SuperFlex 15 ft Electric Cord	(2) G20 Lithium-ion PowerPacks	(2) G20 Lithium-ion SlimLine PowerPacks	(2) 28V High Power Lithium-ion PowerPacks
Filter Mesh Included	60 Mesh	60 Mesh	100 Mesh	30 Mesh
Fully Repairable	Yes	Yes	Yes	Yes
Storage/Start-up Tool	Pump Armor Storage/Start-up Kit	Pump Armor Storage/Start-up Kit	Pump Armor Storage/Start-up Kit	N/A
Storage Case	Yes	Yes	Yes	Yes
Manual	3A2587	3A2589	3A1698	3A2308

HANDHELD SPRAYER WARRANTY

We stand behind every piece of equipment we manufacture with the industry’s strongest warranty. Spray with the confidence that you will probably never need to use Graco’s warranty, but if you do... we will be there.

NOBODY ELSE BUILDS SPRAYERS LIKE THIS

1-YEAR BATTERY WARRANTY

If the battery no longer takes a charge from normal use, we’ll replace it under warranty to the original owner for 1 year.

30-DAY “JUST ADD PAINT” REPLACEMENT GUARANTEE

Dissatisfied? Simply return the sprayer to the place you bought it within 30 days. They’ll either exchange it for an identical sprayer or you can trade-up to a larger sprayer at an additional cost.

1-YEAR DEFECT WARRANTY

Coverage against defects in materials and workmanship on the entire sprayer.

CONVENIENT SERVICE

Graco offers more than 5,500 authorized distributor locations in North America and over 700 locations to administer warranty repair.





ABOUT GRACO

PROVEN QUALITY. LEADING TECHNOLOGY.

Founded in 1926, Graco is a world leader in fluid handling systems and components. Graco products move, measure, control, dispense and apply a wide range of fluids and viscous materials used in vehicle lubrication, commercial and industrial settings.

The company's success is based on its unwavering commitment to technical excellence, world-class manufacturing and unparalleled customer service. Working closely with qualified distributors, Graco offers systems, products and technology that set the quality standard in a wide range of fluid handling solutions. Graco provides equipment for spray finishing, protective coating, paint circulation, lubrication, and dispensing sealants and adhesives, along with power application equipment for the contractor industry. Graco's ongoing investment in fluid management and control will continue to provide innovative solutions to a diverse global market.

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